

Wiring Instructions for FS90 V8 24VDC Board

RED X means a cut in the circuit is required at this point

BLUE NUMBERS correspond to the blue numbers on the drawings.

1. Connect to one of the KEYSTOP terminals on FS90 Board
 - 2 Connect to the remaining KEY STOP terminal on FS90 Board
 - 3 Connect to one of the STP terminals on FS90 Board
 - 4 Connect to the remaining "STP" terminal on FS90 Board
 - 5 Connect to "PHII SIG" Terminal on FS90 Board
 - 6 Connect to one "CC" Terminal on FS90 Board
 - 7 Connect to remaining "CC" terminal on FS90 Board
 - 8 Connect to KEY/HAT terminal on FS90 Board.
 - 9 Connect to "DZ SIG" terminal on FS90 Board
- Make sure key/hat jumper is set to the side furthest from the terminal blocks
- 10 Connect Controller 24vdc+ (C24) to 24DC+ terminal on FS90 Board
 - 11 Connect Controller REF to 24DC- terminal on FS90 Board



